

**PAIN RELEASE- menthol oil**  
**Saje Natural Business Inc.**

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**Pain Release Oil Blend (30 ml, 10 ml, 6 ml)**

**IMPORTANT: READ ALL PRODUCT INFORMATION BEFORE USING. KEEP THIS PACKAGE FOR FULL INFORMATION.**

***DRUG FACTS***

***Active ingredient***

Menthol 1.98%

***Purpose*** Topical Analgesic

***Uses*** For the temporary relief of minor aches and pains of muscles and joints associated with simple backache, arthritis, strains, bruises, and sprains.

***Warnings***

**For external use only.**

**Flammable:** Keep away from fire or flame.

**Do not use**

- on wounds or damaged skin
- if epileptic
- with high blood pressure

**When using this product**

- avoid contact with the eyes
- do not bandage tightly

**Stop use and ask a doctor if**

condition worsens, or if symptoms persist for more than 7 days or clear up and occur again within a few days.

**If pregnant or breast-feeding,**

do not use this product.

**Keep out of reach of children.**

If product is swallowed, get medical help or contact a Poison Control Center right away.

### ***Directions***

- Adults and children 12 years of age and older: Apply to affected area  
not more than 3 to 4 times daily.
- Not recommended for children under 12 years of age.

### ***Inactive ingredients***

Anthemis nobilis flower oil, eucalyptus oil, lavender oil, melaleuca leucadendron cajaput oil, organum majorana leaf oil, peppermint oil, rosmarinus officinalis (rosemary) leaf oil, and vitis vinifera (grape) seed oil.

### ***Questions?***

1-877-275-7253

Distributed by: SAJE NATURAL WELLNESS 22 East 5th Ave Vancouver, BC Canada V5T 1G8 | saje.com | **1-877-275-7253** | Made in Canada

### **Pain Release 30 ml**

**DO NOT USE IF SECURITY SEAL AROUND BOTTLE CAP IS BROKEN OR MISSING.**

SKU 10301

### **Pain Release 10 ml**

**DO NOT USE IF SECURITY SEAL AROUND BOTTLE IS BROKEN OR MISSING.**

SKU 431201

### **Pain Release 6 ml**

**DO NOT USE IF SECURITY SEAL AROUND BOTTLE IS BROKEN OR MISSING.**

SKU 442501

### **Pain Release Topical Analgesic Oil Blend 30 ml**

Saje® Natural Wellness

### **Pain Release**

### **Topical Analgesic Oil Blend**

1 fl. oz. | 30 ml



## Pain Release Topical Analgesic Oil Blend 10 ml

Saje® Natural Wellness

**Pain Release**

# Topical Analgesic Oil Blend

0.34 fl. oz. | 10 ml

IMPORTANT: READ ALL PRODUCT INFORMATION BEFORE USING. KEEP THIS PACKAGE FOR FULL INFORMATION.

Drug Facts				
<table border="1"><thead><tr><th>Active ingredient</th><th>Purpose</th></tr></thead><tbody><tr><td>Menthol 1.98%</td><td>Topical Analgesic</td></tr></tbody></table>	Active ingredient	Purpose	Menthol 1.98%	Topical Analgesic
Active ingredient	Purpose			
Menthol 1.98%	Topical Analgesic			
<b>Uses</b> For the temporary relief of minor aches and pains of muscles and joints associated with simple backache, arthritis, strains, bruises and sprains.				
<b>Warnings</b> For external use only.				
<b>Flammable.</b> Keep away from fire or flame.				
<b>Do not use</b> • on wounds or damaged skin • if epileptic • with high blood pressure				
<b>When using this product</b> • avoid contact with the eyes • do not bandage tightly				
<b>Stop use and ask a doctor</b> if condition worsens or if symptoms persist for more than 7 days or clear up and occur again within a few days.				
<b>If pregnant or breast-feeding,</b> do not use this product.				
<b>Keep out of reach of children.</b> If product is swallowed, get medical help or contact a Poison Control Center right away.				
<b>Directions</b> • Adults and children 12 years of age and older: Apply to affected area not more than 3 to 4 times daily • Not recommended for children under 12 years of age				
<b>Inactive ingredients</b> Anthemis nobilis flower oil, eucalyptus oil, lavender oil, melaleuca leucadendron cajaput oil, origanum majorana leaf oil, peppermint oil, rosmarinus officinalis (rosemary) leaf oil, vitis vinifera (grape) seed oil.				

**Saje®**  
NATURAL WELLNESS



**Pain Release**  
topical analgesic  
oil blend



0.34 fl oz  
10 ml

**DO NOT USE IF SECURITY SEAL IS BROKEN OR MISSING.**

LOT NUMBER  
143838781

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SKU 431201

# Pain Release Topical Analgesic Oil Blend 6 ml

Saje® Natural Wellness

## Pain Release

## Topical Analgesic Oil Blend

0.2 fl. oz. | 6 ml

IMPORTANT: READ ALL PRODUCT INFORMATION BEFORE USING.  
KEEP THIS PACKAGE FOR FULL INFORMATION.

**Drug Facts**

Active ingredient	Purpose
Menthol 1.98%	Topical analgesic

**Uses** For the temporary relief of minor aches and pains of muscles and joints associated with simple backache, arthritis, strains, bruises and sprains.

**Warnings**

For external use only.

Flammable. Keep away from fire or flame.

Do not use • on wounds or damaged skin • if epileptic • with high blood pressure

When using this product • avoid contact with the eyes • do not bandage tightly

Stop use and ask a doctor if condition worsens or if symptoms persist for more than 7 days or clear up and occur again within a few days.

If pregnant or breast-feeding, do not use this product.

Keep out of reach of children. If product is swallowed, get medical help or contact a Poison Control Center right away.

**Directions** • Adults and children 12 years of age and older: Apply to affected area not more than 3 to 4 times daily • Not recommended for children under 12 years of age

**Inactive ingredients** Anthemis nobilis flower oil, eucalyptus oil, lavender oil, melaleuca leucadendron cajaput oil, origanum majorana leaf oil, peppermint oil, rosmarinus officinalis (rosemary) leaf oil, vitis vinifera (grape) seed oil.

DO NOT USE IF SECURITY SEAL AROUND BOTTLE IS BROKEN OR MISSING.

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SKU 442501

LOT NUMBER  
PLACEMENT



**Pain Release**

topical analgesic  
oil blend



0.2 fl oz

6 ml

**PAIN RELEASE**

menthol oil

**Product Information**

<b>Product Type</b>	HUMAN OTC DRUG	<b>Item Code (Source)</b>	NDC:70983-006
<b>Route of Administration</b>	TOPICAL		

**Active Ingredient/Active Moiety**

Ingredient Name	Basis of Strength	Strength
MENTHOL (UNII: L7T10EIP3A) (MENTHOL - UNII:L7T10EIP3A)	MENTHOL	17.62 mg in 1 mL

**Inactive Ingredients**

Ingredient Name	Strength
EUCALYPTUS OIL (UNII: 2R04ONI662)	
CHAMAEMELUM NOBILE FLOWER OIL (UNII: UB27587839)	
LAVENDER OIL (UNII: ZBP1YXW0H8)	
CAJUPUT OIL (UNII: J3TO6BUQ37)	

<b>SWEET MARJORAM OIL</b> (UNII: ICH7BE016E)	
<b>PEPPERMINT OIL</b> (UNII: AV092KU4JH)	
<b>ROSEMARY OIL</b> (UNII: 8LGU7VM393)	
<b>GRAPE SEED OIL</b> (UNII: 930MLC8XGG)	

### Product Characteristics

<b>Color</b>	white (clear)	<b>Score</b>	
<b>Shape</b>	FREEFORM (oil)	<b>Size</b>	
<b>Flavor</b>		<b>Imprint Code</b>	
<b>Contains</b>			

### Packaging

#	Item Code	Package Description	Marketing Start Date	Marketing End Date
1	NDC:70983-006-03	1 in 1 BOX	10/16/2016	
1		30 mL in 1 BOTTLE, DROPPER; Type 0: Not a Combination Product		
2	NDC:70983-006-04	1 in 1 BOX	10/16/2016	
2		10 mL in 1 BOTTLE, DROPPER; Type 0: Not a Combination Product		
3	NDC:70983-006-05	1 in 1 BOX	10/16/2016	
3		6 mL in 1 BOTTLE, DROPPER; Type 0: Not a Combination Product		

### Marketing Information

Marketing Category	Application Number or Monograph Citation	Marketing Start Date	Marketing End Date
OTC Monograph Drug	M017	10/16/2016	

**Labeler** - Saje Natural Business Inc. (080465432)

### Establishment

Name	Address	ID/FEI	Business Operations
Natures Formulae Health Products Ltd.		241385587	manufacture(70983-006)

Revised: 1/2026

Saje Natural Business Inc.