

**ALIVIO- lidocaine patch**  
**Amerise Pharmaceuticals LLC**

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**Alivio 4%**

**Lidocaine 4% Patch**

**Transdermal Pain Relief Patch**

**Active Ingredients**

Lidocaine 4% ..... Topical Anesthetic

**Use**

Temporarily relieves minor pain

Temporarily relieves minor pain

**Warnings**

For external use only.

**Do not use**

- more than 1 patch on your body at a time or on cut, irritated or swollen skin
- on puncture wounds
- for more than one week without consulting a doctor

**When using this product**

- use only as directed. Read and follow all directions and warning on this carton
- rare cases of serious burns have been reported with products of this type
- do not apply to wounds or damaged, broken or irritated skin
- do not allow contact with the eyes and mucous membranes
- do not bandage tightly or apply local heat (such as heating pads) to the area of use
- do not use at the same time as other topical analgesics
- dispose of used patch in manner that always keep product away from children and pets. Used patches still contain the drug product that can produce serious adverse effects if a child or pet chews or ingests this patch
- a transient burning sensation may occur upon application but generally disappears in several day
- if a severe burning sensation occurs, discontinue use immediately

**Stop use and ask a doctor if**

- condition worsens
- redness is present
- irritation develops

- symptoms persist for more than 7 days or clear up and occur again within a few days
- you experience signs of skin injury, such as pain, swelling, or blistering where the product was applied.

**If pregnant or breast-feeding,** ask a health professional before use.

**Keep out of reach of children and pets.** If swallowed, get medical help or contact a Poison Control Center right away.

## **Directions**

adults and children over 12 years:

- clean and dry affected area
- remove backing from patch by firmly grasping both ends and gently pulling until back separates in middle
- use 1 patch for up to 12 hours

Children 12 years or younger; ask a doctor

## **Inactive Ingredients**

alpha-tocopherol acetate, aluminum hydroxide, aluminum silicate, butylated hydroxytoluene, butyl rubber, isoprene rubber, mineral oil, polyisobutylene, rosin, silicon dioxide, styrene/isoprene/styrene block, titanium dioxide

Distributed in US by:

Amerise Pharmaceuticals LLC

6 Corporate Dr, Cranbury, NJ 08512

Customer Care NO.: 609-721-9587

Email: [help@amerisepharma.com](mailto:help@amerisepharma.com)

**alivio 4%**  
Transdermal Pain Relief Patch

**Transdermal Pain Relief Patch**  
*alivio 4%*

**APPLYING YOUR PATCH**

Drug Facts	Purposes
<b>Active Ingredients</b> Lidocaine 4%	Topical Anesthetic
<b>Use</b> temporarily relieves minor pain	
<b>Warnings</b> For external use only Do not use if more than 1 patch on your body at a time or on cut, irritated or swollen skin or on puncture wounds Do not use for more than one week without consulting a doctor	
<b>When using this product</b> Use only as directed. Read and follow all directions and warnings on this carton. Rare cases of serious burns have been reported with products of this type. Do not apply to wounds or damaged, broken or irritated skin. Do not allow contact with the eyes and mucous membranes. Do not bandage lightly or apply local heat (such as heating pads) to the area of use. Do not use at the same time as other topical analgesics. Dispose of used patch in manner that always keeps product away from children and pets. Used patches still contain the drug product that can produce serious adverse effects if a child or pet chews or ingests this patch. A transient burning sensation may occur upon application but generally disappears in several days. If a severe burning sensation occurs, discontinue use immediately.	
<b>Stop use and ask a doctor if:</b> condition worsens, redness is present, irritation develops, symptoms persist for more than 7 days or clear up and occur again within a few days, you experience signs of rash (redness, such as pain, swelling, or blistering) where the product was applied, or pregnant or breast feeding ask a health professional before use.	
<b>Directions</b> Apply to clean and dry skin over 12 years Clean and dry affected area Remove backing from patch by firmly grasping both ends and gently pulling until back separates in middle Unroll backing from patch and apply exposed portion of patch to affected area Use 1 patch for up to 12 hours Children 12 years or younger ask a doctor	
<b>Inactive ingredients</b> alpha-tocopherol acetate, aluminum hydroxide, aluminum silicate, butylated hydroxytoluene, butyl rubber, isoprene rubber, mineral oil, polyisobutylene, rosin, silicon dioxide, styrene/isoprene copolymer/black, titanium dioxide	

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96512 10012 5  
RIF-C-3242 Rev. 00

CHILD-RESISTANT PACKAGING  
NDC 82589-101-20

**Transdermal Pain Relief Patch**  
*alivio 4%*

QUANTITY  
**20**  
PATCHES

**Lidocaine 4% Patch**  
Desensitizes  
Aggravated  
Nerves  
Each Patch: 3-15/16" x 5 1/2" (10 cm x 14 cm)

No Irritation • No Burning • Penetrates to the Nerves  
Fast Acting • Targets Pain • Easy to Apply & Remove

**Transdermal Pain Relief Patch**  
*alivio 4%*

Logo & Barcode will also be in Blue Colour  
Carton with Neutral Label

CHILD-RESISTANT PACKAGING  
NDC 82589-101-01

**Transdermal Pain Relief Patch**  
*alivio 4%*

**Lidocaine 4% Patch**  
Desensitizes  
Aggravated  
Nerves  
Each Patch: 3-15/16" x 5 1/2" (10 cm x 14 cm)

No Irritation • No Burning • Penetrates to the Nerves  
Fast Acting • Targets Pain • Easy to Apply & Remove

**Transdermal Pain Relief Patch**  
*alivio 4%*

**APPLYING YOUR PATCH**

Drug Facts	Purposes
<b>Active Ingredients</b> Lidocaine 4%	Topical Anesthetic
<b>Use</b> temporarily relieves minor pain	
<b>Warnings</b> For external use only Do not use if more than 1 patch on your body at a time or on cut, irritated or swollen skin or on puncture wounds Do not use for more than one week without consulting a doctor	
<b>Directions</b> Apply to clean and dry skin over 12 years Clean and dry affected area Remove backing from patch by firmly grasping both ends and gently pulling until back separates in middle Unroll backing from patch and apply exposed portion of patch to affected area Use 1 patch for up to 12 hours Children 12 years or younger ask a doctor	
<b>Inactive ingredients</b> alpha-tocopherol acetate, aluminum hydroxide, aluminum silicate, butylated hydroxytoluene, butyl rubber, isoprene rubber, mineral oil, polyisobutylene, rosin, silicon dioxide, styrene/isoprene copolymer/black, titanium dioxide	

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96512 10012 5  
RIF-C-3242 Rev. 00

**alivio 4%**  
**Transdermal Pain Relief Patch**

**Transdermal Pain Relief Patch**  
**alivio 4%**

APPLYING  
YOUR  
PATCH



1. Peel patch from inside



2. Peel off the remaining backing layer and press the patch in place

Drug Facts	Purposes
<b>Active ingredients</b> Lidocaine 4%	Topical Anesthetic
<b>Use</b> temporarily relieves minor pain	
<b>Warnings</b> For external use only Do not use on more than 1 patch on your body at a time or on cut, irritated or swollen skin or on puncture wounds Do not use for more than one week without consulting a doctor	
<b>When using this product</b> use only as directed. Read and follow all directions and warnings on this carton. Rare cases of serious burns have been reported with products of this type. Do not apply to wounds or damaged, swollen or irritated skin. Do not allow contact with the eyes and mucous membranes. Do not bandage tightly or apply local heat (such as heating pads) to the area of use. Do not use at the same time as other topical analgesics. Dispose of used patch in manner that always keeps protected away from children and pets. Used patches still contain the drug product. That can produce serious adverse effects if a child or pet chews or ingests this patch. A transient burning sensation may occur upon application but generally disappears in several days. If a severe burning sensation occurs, discontinue use immediately.	
<b>Stop use and ask a doctor if:</b> <input type="checkbox"/> irritation worsens <input type="checkbox"/> redness is present <input type="checkbox"/> irritation develops <input type="checkbox"/> symptoms persist for more than 7 days or clear up and occur again within a few days <input type="checkbox"/> you experience signs of skin injury, such as pain, swelling, or blistering where the product was applied	
<b>Keep out of reach of children and pets.</b> If swallowed, get medical help or contact a Poison Control Center right away.	
<b>Directions</b> Adults and children over 12 years: Clean and dry affected area Remove backing from patch by firmly grasping both ends and gently pulling until back separates in middle Carefully remove smaller portions of backing from the patch and apply exposed portion of patch to affected area Use 1 patch for up to 12 hours Children 12 years or younger: ask a doctor	
<b>Inactive ingredients</b> alpha-tocopherol acetate, aluminum hydroxide, stannous fluoride, butylated hydroxytoluene, butyl rubber, isoprene rubber, mineral oil, polybutylene, wax, zinc oxide, styrene/acrylonitrile copolymer, titanium dioxide	

**AMERISE**  
Pharmaceuticals LLC

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Amerise Pharmaceuticals LLC  
4 Corporate Dr, Cranbury, NJ 08512  
Customer Care No.: 609-731-9287  
E-mail: help@amerisepharm.com

Made in India  
Neutral Code: HP/Drugs/MNB/06/348



**MAX STRENGTH LIDOCAINE**  
CHILD-RESISTANT PACKAGING  
NDC 82598-101-03

**Transdermal Pain Relief Patch**  
**alivio 4%**

QUANTITY  
**3**  
PATCHES

**Lidocaine 4% Patch**  
Desensitizes  
Aggravated  
Nerves  
Each Patch: 3-15/16" x 5 1/2" (10 cm x 14 cm)

No Irritation • No Burning • Penetrates to the Nerves  
Fast Acting • Targets Pain • Easy to Apply & Remove

**Transdermal Pain Relief Patch**  
**alivio 4%**

Logo & Barcode will also be in Blue Colour

Carton with Neutral Label

## ALIVIO

lidocaine patch

### Product Information

<b>Product Type</b>	HUMAN OTC DRUG	<b>Item Code (Source)</b>	NDC:82598-101
<b>Route of Administration</b>	TRANSDERMAL		

### Active Ingredient/Active Moiety

Ingredient Name	Basis of Strength	Strength
<b>LIDOCAINE</b> (UNII: 98PI200987) (LIDOCAINE - UNII:98PI200987)	LIDOCAINE	4 g

### Inactive Ingredients

Ingredient Name	Strength
<b>ALPHA-TOCOPHEROL ACETATE</b> (UNII: 9E8X80D2L0)	
<b>ALUMINUM HYDROXIDE</b> (UNII: 5QB0T2IUN0)	

<b>ALUMINUM SILICATE</b> (UNII: T1FAD4SS2M)	
<b>BUTYLATED HYDROXYTOLUENE</b> (UNII: 1P9D0Z171K)	
<b>MINERAL OIL</b> (UNII: T5L8T28FGP)	
<b>ROSIN</b> (UNII: 88S87KL877)	
<b>SILICON DIOXIDE</b> (UNII: ETJ7Z6XBU4)	
<b>STYRENE/ISOPRENE/STYRENE BLOCK COPOLYMER</b> (UNII: K7S96QM8DV)	
<b>TITANIUM DIOXIDE</b> (UNII: 15FIX9V2JP)	
<b>ISOPRENE</b> (UNII: 0A62964IBU)	
<b>ISOBUTYLENE</b> (UNII: QA2LMR467H)	
<b>POLYISOBUTYLENE (1000 MW)</b> (UNII: 5XB3A63Y52)	

### Packaging

#	Item Code	Package Description	Marketing Start Date	Marketing End Date
1	NDC:82598-101-20	20 in 1 CARTON	06/17/2022	
1	NDC:82598-101-01	1 in 1 PATCH; Type 2: Prefilled Drug Delivery Device/System (syringe, patch, etc.)		
2	NDC:82598-101-03	3 in 1 CARTON; Type 0: Not a Combination Product	06/16/2022	

### Marketing Information

Marketing Category	Application Number or Monograph Citation	Marketing Start Date	Marketing End Date
OTC Monograph Drug	M017	06/16/2022	

**Labeler** - Amerise Pharmaceuticals LLC (089951382)

Revised: 10/2025

Amerise Pharmaceuticals LLC